



**BUREAU
VERITAS**

**ADR/RID(/ADN)(/IMDG) TYPE APPROVAL CERTIFICATE
N° CDG-T-AMT 003-15-FRA**

- UN PRESSURE RECEPTACLES
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 ACCESSORIE

[This document consists of 3 page(s)]

Bureau Veritas SA, acting as Notified Body (n.0062) in accordance to the directive 2010/35/UE, attests that the type identified hereunder is conform to the provisions of ADR/RID/ADN which apply to it.

Manufacturer's name: ARCELORMITTAL TUBULAR PRODUCTS

Appliant's name:

Address:

ZI DE VITRY MAROLLES
51301 VITRY LE FRANCOIS CEDEX
France

General characteristics:

Type: Pressure cartridge with nipple
Description of the type: Pressure cartridge with nipple diameter 34 mm
ADR/RID(/ADN)(/IMDG) version used: 2015
Applicable instruction tab. A Ch 3.2 ADR RID: N°1013 - P200
Standards applied / Standards applied: Annex 1 Directive 84/525/CEE
Versions covered by the approved type (where applicable): Pressure cartridge diameter weight 25 grammes to 190 grammes
Any requirements resulting from the examination:
Type examination Report: 6241979/TR75F/03

A list of the relevant parts of the technical documentation is annexed to this certificate.

VOID if used or presented without the listed attachment(s) which form(s) part of this document.

This certificate, which is valid for 10 years, except evolution of the technical prescriptions of ADR/RID/IMDG questioning the registered type, is valid until (dd/mm/yyyy):

Made at	On (dd/mm/yyyy)	Approved and Recorded in	Signed by	Signature
ENNERY	12/102015	France	SYLVAIN THIBAUT	

Registration Code: 2015/000251/CE-0062-TPED

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ANNEX TO THE TYPE APPROVAL CERTIFICATE

Characteristics of the type model

ADR RID version used	2015
Description of the type	Pressure cartridge with nipple diameter 34 mm
Versions covered by the approved type (where applicable)	Pressure cartridge diameter weight 25 grammes to 190 grammes
Standards applied or technical code recognized by national authority	Annex 1 Directive 84/525/CEE
Capacity	0,05/0,3 litres
Minimum Guarantee wall thickness	1,7 mm
Material of construction	E355+CR1 (EN 10305-3 : 07/2010)
Test pressure	281 Bar

List of the relevant parts of the technical documentation

Design and manufacturing drawings	Dossier technique d'homologation rev06 (chap4) and PF-1620 rev H and PF 1724 rev : H
Applicable instructions Tab A Ch 3.2	N°1013 - P200
Assembling drawing	PF-1620 rev H and PF 1724 rev : H
Calculation notes	Dossier technique d'homologation rev06 (chap4)
Marking	Dossier technique d'homologation rev06 (chap4.3)
Material list	Dossier technique d'homologation rev06 (chap2)
List of service equipments	/
Information on safety devices	/
Approved qualification of permanent joining process	/
Test Procedures	PC/CO2/20 and Authorization of transport authority receipt in 08/08/2013 for test with gas
Thermal treatment procedures	/
Test Reports	See annexe
Type examination report	6241979/TR75F/03
Index and under review	



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List of test :

Hydraulic break test : 22909 A

Tensile test : 22937 A

Flattening test : C-230315-03108(26695-0)

Macroscopic examination : 21944 A

Cycling pressure test : CET0113338 PV Final 01 b